

Reliable People! For Qualitative Enclosures!!







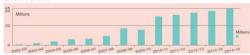


ABOUT US.

EXCEL ENCLOSURES is an ISO9001-2008 certified metal enclosures manufacturer in Pune, Maharashtra (INDIA) since 2002. We are serving Automation, Equipments manufacturers, Machine tool manufacturers, Machine rebuilders, SPM manufacturers, Telecommunication, TL UPS / Saltisers. Large Profest industries and MNCs in INDIA.

This is a proprietary business jointly run by an electronics engineer duo - Mr & Mrs Shirke holding a promising 27 & 20 years experience respectively in the concerned industry.

Being electronics engineer is an added advantage to customers since it facilitates to up bring the technical requirements & quality of the product.



OUALITY POLICY:

At EXCEL ENCLOSURES, we are committed to manufacture appropriate product, which shall satisfy our customers existing and upcoming needs beyond their expectations. We are enturated to "enrich" our customers' ultimate product in market. We aim to achieve this by continuous improvements in our services and system, aided by an inspiring teamwork with our enrichwest and vendors.

DESIGNING:

Enclosures are designed on SOLID EDGE 3D CAD software. It gives an excellent aesthetic look, upgrades degree of protection, best strength to weight ratio, ease in assembling internal components at customer's end. We interact with our customers at the stage of designing the enclosures to make an excellent end product.

PRODUCTION:

In house ICs thearing, hydrautic CNC press brake (Bending) machines with CNC finguliar Planch Pers, Limbot care is taken machines with CNC finguliar Planch Pers, Limbot care is taken while designing the product, special dies and fishures are used to purchage, occlude machinery is used for MISICO2.8 THIS weeking has been and machine the purchase of the MISICO2 and Sakemby line is stated with premunds tools, latest technology, packing with electric hoist basing-unloading mariatins safe proporations it amost in overwards. Produce Coasting with ediptin tanks pre-treatment is also done qualitatively at our dedicated tanks pre-treatment is also done qualitatively at our dedicated state concern unit. It is one of the best produce coasting plants.

QUALITY CERTIFICATIONS





I.P. CERTIFICATIONS











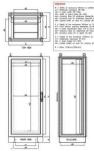
INDEX

Sr. No.	Product Name	Page No.
01	Modular Floor Standing Extensible Enclosure (Design: MFSE)	01
02	Modular floor standing enclosures (MFS)	02
03	Wall - Machine mounting enclosures (WMM)	03
04	Junction Box (JB)	04
05	Stainless Steel Enclosures	05
06	Operator Pendant	06
07	Operator Station	07
08	Control Desk	08
09	Outdoor Enclosures	09
10	Insulated Enclosures	10
11	PC Enclosures (Shop Floor)	11
12	PC Enclosures (Economic)	12
13	PC Enclosures (Control Room)	13
14	PC Tables / PC Console / Printer Table	14
15	19" Rack	15
16	Server Rack	16
17	Gas Cabinets	17
18	Modular MCC / PCC Enclosures	18
19	Transformer - Choke Enclosures	19



Product: Modular floor standing extensible enclosure (Design: MFSE or MF)





Features :

- Strongest design available in enclosures.
- Perfect Strength to weight ratio
- Better Ingress protection (Up to IP-55).
- Multi color powder coating is possible.
- Frame structure: 3.00 thk folded CRCA sheet with vertical and horizontal (depth) indexing holes of dia 9 & dia 4.2 in pitch 12.5mm.
- Base: 3.00 thk folded sheet with removable front and rear cover in 2.00 thk.
- O Door: Front & rear single door / split door /oartial door in 2.00 thk CRCA sheet. With support channels, sheet metal special hinges, 3/4 point handle lock.
- O Cover: Front fixed boilted cover in 2,00thk for instrumentation panel in place of door.
- Gland plate: Varying combination like. Folded CRCA bottom cover or Slotted / perforated bottom cover in 1.5 thk (for ventilation from bottom if required).
- when door not necessary at rear screwed cover in 1.5 thk. Side cover: Screwed side cover in 1.5 this CRCA sheet.
- O Top cover: in 1.5 thk CRCA bolted in lifting eye bolts itself.
- C Plate: In 2.00 thk / 3.00 thk as per requirement maximum size is
- (W-100) x (H-100) 9) Inter panel separator: Made in 1.5 thk vertical or horizontal. Lifting eye bolts: Hooks are used for normal weight & heavy duty angles for bigger enclosures.
- 19" Rack: Din Standard 19" equipment mounting arrangement is possible.
- O 19"Swing frame: suitable for 19" mounting in width and height as per requirement

Standard sizes :

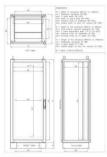
500mm-2000mm (pith of 100mm)	400mm-1000mm (pith of 50mm)	1000mm-2200mm (pith of 100mm)	75mm , 100mm 150mm , 200mm	

*Up to 1000mm width single door can be provided & above 1000mm split doors are recommended. "Up to 1200mm width single welded structure can be provided 8 above 1000mm two Separate structure or twin welded structure is recommended."



Product: Modular floor standing enclosures (MFS)





Features:

- A Stronger design available in the enclosures.
- Good strength to weight ratio.
- Better IP Protection(Up to IP55).
- Quite economic design.

enclosures.

- Welded Body: In 2.00 this folded CRCA sheet with vertical and horizontal (depth) indexing holes of dia 9 & dia 4.2 in pitch 12.5mm.
- Base: 3.00 thk folded sheet with removable front and rear cover in 2.00 thk.
- Door: Front & rear single door / split door /partial door in 2.00 thk CRCA sheet. With support channels, sheet metal special hinges, 3/4 point handle lock, 'D' type PU foam gasket.
- O Cover: Front fixed bolted cover in 2.00thk for instrumentation panel in place of door, when
- door not necessary at rear screwed cover in 1.5 this.

 Gland plate: Screwed CRCA bottom cover or Slotted / perforated bottom cover in 1.5 this.
- (for ventilation from bottom if required).

 'C' Plate: In 2.00 thk / 3.00 thk as per requirement maximum size is (W-100) x (H-100)
- Lifting eye bolts: Hooks are used for normal weight & heavy duty angles for bigger
- 19" Rack: Din Standard 19" equipment mounting arrangement is possible.
- 19"Swing frame: suitable for 19" mounting in width and height as per requirement

Standard sizes of the enclosures

Width	Depth	Height	Base
500mm-1200mm	400mm-600mm	1000mm-2200mm	75mm , 100mm
(pith of 100mm)	(pith of 50mm)	(pith of 100mm)	150mm , 200mm

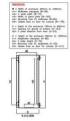
*Up to 1000mm width single door, above sizes will have split door.



Product: Wall - Machine mounting enclosures (WMM or SB)









Features :

- O This is suitable for smaller size enclosures.
- O Better IP Protection(Up to IP67).

Parts of enclosure:

- O Welded body: It's body is closed from sides, rear, top & bottom in
 - 1.5 / 2.00 thk folded CRCA sheet. 2) Base: It is optional.
- Front single /split / partial doors: Made in 2.00 thk CRCA sheet with
 - support frame, sheet metal special hinge, cam locks.
- Gland plate: At top or bottom in 2.00 thk CRCA.
 Component mounting plate ('C' Plate): 2.00/3.00 thk as per requirement
- size is (W-55) x (H-55) mounting on welded bushes at rearmost position.

 Wall mounting bracket: 4 no's wall mounting bracket (in 3.00 thk.) per
- enclosures.

 19° Rack: Din Standard 19° equipment mounting arrangement is possible.
- 19"Swing frame: suitable for 19" mounting in width and height as per requirement.

.....

Width	Depth	Height	Base
300mm-800mm	100mm-400mm	300mm-1200mm	As per requirement
(in pith of 100mm)	(in pith of 50mm)	(in pith of 100mm)	



Product : Junction Box (JB or SB)



Features:

- o IP-67 Ingress protection.
- Welded body with sides, top and bottom closed in 1.2 thk folded CRCA sheet.
- Front single door in 1.2 thk CRCA sheet. With metal hinges, cam locks.
- Tronc single door in 1.2 tilk oron sineet. With metal minges, cam locks.
- Polyethylene gasket on door and polyurethane foam on gland plate, both are fire retardant.
- O M-4 tapped Z angles inside for DIN rail mountings (No component mounting plate inside).
- As side walls are not removable, inter panel separator is not required here.
- Gland plate optional at bottom in 2.00 thk CRCA.
- These types of enclosures are not suitable to join together, however if needed we can join them.

Standard sizes :

Width	Depth	Height	
100mm-600mm	80mm-200mm	100mm-600mm	

* There is access from front only as sides and top are closed.



Product : Stainless Steel Enclosures









WMM Boxes (IP 66)



Features:

- These are manufactured in JB, WMM, MFS & MFSE Contrustion.
- All the facilities are same as it's respective design. For details please refer page. No. 1,2,3 or 4.
- SS 304, SS 316 material grade are available.
- Surface finish is available in matt or glossy.
- Refer respective page for size variables.



Product : Operator pendant



Top Hung Pendant









Features:

- Welded body with sides, top and bottom closed in 1.5/2.00 thk folded CRCA sheet.
- Very strong and sturdy arm manufactured in 65x65 square tubes in 3.00 thick sheet.
- Front single door in 2.00 thk CRCA sheet with, 'D' type foam gasket. O Polyethylene gasket on door and polyurethane foam on gland plate, both are fire retardant.
- Swiveling thrust bearing with inner diameter 58mm for cable passing.
- As side walls are not removable, inter panel separator is not required here.
- These types of enclosures are not suitable to join together, however if needed we can join them.

Depth	Height
200mm-600mm (in pitch of 50mm)	300mm1200mm (in pitch of 100mm)
	200mm-600mm













Features:

- Welded body with sides, top and bottom closed in 1.5/2.00 thk folded CRCA sheet.
- Front single door in 2.00 thk CRCA sheet with PV foam gasket
- 5 'D' type PU foam gasket on door and on gland plate, fire retardant.
- As side walls are not removable, inter panel separator is not required here. Very special construction for operator ease in standing
- position. These types of enclosures are not suitable to join together, however if needed we can join them.

Standard sizes :

Width	Depth	Height	
300mm-1200mm (in pitch of 50mm)	200mm-600mm (in pitch of 50mm)	300mm-1500mm (in pitch of 50mm)	

* There is access from front only as sides and top are closed.



Product : Control Desk











Features:

- The best IP protection (IP-55)
- Standard construction (design).
- Manufactured in modules.
- Floor standing or wall mounting arrangement is possible.
- Modifications possible at customer end also if needed.
- Modularity of extensibility and internal arrangements.
- Easy handling and transportation.

Standard Sizes :

These are standard products. Shape (construction) is fixed; only height, width and depth sizes can be changed.



Product : Outdoor Enclosures









Features :

- The best IP protection (IP-55).
- Better strength.
 Modularity for internal assembly. Doesn't require more pre-engineering.
- Rain canopy is fitted on top of enclosure to minimize rain water contact with
- enclosure.
 Universal mounting of doors and covers so that they can be interchanged or reverted.
- Fire retardant & chemical resistant Polyurethane foamed D type gaskets
- (workability at 100°C temperature) on doors and covers for better IP protection.
 Operachable all the doors and covers facilitates faster interior assembly.
- Stronger support channels (plated or powder coated) screwed on the doors.
- Stronger support channels (plated or powder coated) screwed on the doors.
 Punched holes having pitch of 12.5mm.
- Depth and height adjustable mounting of component plate and horizontal / vertical partitions.
- Clamped and folded gland plates in parts for easy removing and fitting. Gland holes not necessary to decide earlier, can be drilled at site also.
- Stainless Steel hinges and hardware is used for long lasting.
 For low corrosive area special outdoor duty powder coating is provided on CRCA MS sheet enclosure to resist UV rays and fading effects due to outdoor
- environment.

 For medium corrosive area special outdoor duty powder coating is provided on galvanized (GPSP Galvanized Plates with Skin Passed) sheet enclosure to resist
- UV rays and fading effects due to outdoor environment. It lasts double the normal enclosure.

 For high corrosive area these are manufactured in stainless steel. It is life long lasting.
- Sheet metal folded base looks attractive with ease in grouting (Grouting holes visible). ISMC base also can be provided.



Standard sizes of the enclosures

Width	Depth	Height	Base	
300mm-L200mm	120mm-1000mm	300mm-2200mm	75mm, 100mm	
lotch of 100mm)	(otch of 50mm)	(pitch of 100mm)	150mm, 200mm	

^{*}Up to 1000mm width single door, above sizes will have split door.



Product : Insulated Enclosures



Features:

- Better IP protection.
- This is manufactured in 'Modular Floor Standing Extensible Enclosure' (MFSE Construction.
 - For Sizes and facilities please refer page 1.
- o 50mm glass wool or rock wool is used as insulation.
- O Cutout pockets on all sides (if any) are also insulated with nitrile foam gasket sheets.
- Only 100mm in width, 100mm in depth and nothing in height is consumed for insulation.
- Compact in size and hence energy saving (Heave reduction in A.C. capacity specoification).
- Modularity is maintained and hence width can be extended.
- Use for Outdoor duty is possible with some changes without much increase in cost. Costing is 25% of E Room.
- This is better replacement for E Room.



Product : PC enclosures (Shop Floor)



Features:

- Better IP protection.
- The best aesthetic look.
- Decorated monitor compartment.
- Monitor tray adjustable in height for better vision.
- Toughened glass / clear acrylic fitted on monitor door.
- Gas springs used for monitor door opening and for holding it upwards. Enables hands free operation.
- Sliding drawer for keyboard with high quality telescopic rails with arrangement for mouse pad below drawer.
- Lower compartment can accommodate CPU along with stabilizer / UPS. There is space for Printer and stationery
 - in case of standing operation PC enclosures.
- CPU tray can be adjusted in height.
- Castors or base can be fitted at bottom.
- Ventilation through dust proof filters grills.

Standard sizes of the enclosures

Width	Depth	Height	Base
600mm or 700mm	600mm	1700mm	75mm, 100mm, 150mm, 200mm or casters

^{*}Up to 800mm width single door, above sizes will have split door.



Product : PC enclosures (Economic)





Features :

- Better IP protection.
- The best aesthetic look.
- Clear acrylic fitted on monitor door.
- Sliding drawer for keyboard with high quality telescopic rails with arrangement for mouse pad below drawer.
- Lower compartment can accommodate CPU along with stabilizer / UPS.
- O There is space for Printer and stationery in case of
- standing operation PC enclosures.
- CPU tray can be adjusted in height without any tool. Drawer has some additional space for any other material.
- Separate open compartment for CD's, books and other essential material.
- Castors or base can be fitted at bottom.
- Ventilation through dust proof filters grills.
- Very much economical construction.

Standard sizes of the enclosures

Width	Depth	Height	Base
600mm or 700mm	600mm	1700mm	75mm, 100mm or casters

*Up to 800mm width single door, above sizes will have split door.

Features :

- O Better IP protection.
- The best aesthetic look.
- Clear acrylic fitted on monitor door.
- Sliding drawer for keyboard with high quality telescopic
- rails with arrangement for mouse pad below drawer. Lower compartment can accommodate CPU along with
- stabilizer / UPS CPU tray can be adjusted in height without any tool.
- Drawer has some additional space for any other material.
- Separate open compartment for CD's, books and other essential material.
- Castors or base can be fitted at bottom.
- Ventilation through dust proof filters grills. Very much economical construction.

icandard Sizes of	the enclosures		
Width	Depth	Height	Base
600mm or 200mm	600mm	1300mm	75mm , 100mm

*Up to 800mm width single door, above sizes will have split door.



Product : PC Enclosures (Control Room)









Features :

- Better IP protection.
- The best aesthetic look.
- Decorated monitor compartment.
- Monitor tray adjustable in height for better vision.
- Toughened glass / clear acrylic fitted on monitor door.
- Gas springs used for monitor door opening and for holding it upwards. Enables hands free operation.
- Sliding drawer for keyboard with high quality telescopic rails with arrangement for mouse pad below drawer.
- Lower compartment can accommodate CPU along with stabilizer / UPS. There is space for Printer and stationery
- in case of standing operation PC enclosures.
- CPU tray can be adjusted in height without any tool.
- Drawer has some additional space for any other material.
- Separate open compartment for CD's, books and other essential material.
- Castors or base can be fitted at bottom.
 - Ventilation through dust proof filters grills.

Standar		

Width	Depth	Height	Base
600mm or 700mm	600mm	1300mm & 1700mm	75mm , 100mm 150mm , 200mm

*Up to 800mm width single door, above sizes will have split door.



Product : PC Table / PC Console / Printer Table





Protruded with sliding drawer Unprotruded with sliding of



Protruded with fixed drawer





Printer Table

- Polyethylene gasket on door and polyurethane foam on
- gland plate, both are fire retardant.

 Horizontal sliding tray is provided for CPU for easy access.
- Sliding keyboard is provided for comfortable working when it is not in use.
- Mounting plate at side for spice buster, MCB, terminals mounting.
- Gland plate at bottom in 2.00 thk CRCA.
- Gland plate at bottom in 2.00 this C
 Rear access is optional.
- Anti vibration pads can be provided.
 Sturdy base is provided with side cable entry.
- Can be manufactured in trapezoidal shape to form a circle.

Standard sizes of the enclosures

Width	Depth	Height	Base
600mm to 800mm in pitch of 100mm	600mm	Typically 750mm can be changed	Typically 75mm

*Up to 800mm width single door, above sizes will have split door.

Product : Gas cabinet





Features:

- The best IP protection.
- Better strength.
- Modularity for internal assembly. Doesn't require more pre-engineering. Width and depth adjustable cylinder mounting channels on a 25mm pitch.
- O Doors with hydraulic power closers keeps door normally closed with push to open single point lock.
- Wire reinforced toughened glass fitted on doors with support channels (plated or powder coated) screwed on the doors.
- Fire retardant & chemical resistant Polyurethane foamed D type gaskets (workability at 100°C temperature) on doors.
- Air suction duct at top for disposal of gas leakages.
- Heavy 5.00mm thick unfolded plate used as bottom for more strength and easy cylinder placing inside cabinet.

Standard sizes :

Width	Depth	Height	Base
400mm-1500mm	400mm-600mm	500mm-2200mm	75mm , 100mm
(pitch of 100mm)	(pitch of 50mm)	(pitch of 100mm)	150mm , 200mm

*Upto 600mm width single door, above sizes will have split doors.

Product : Modular MCC / PCC Enclosures















Features :

- The best IP protection (IP-54).
- Best strength for 1200 depth also.
- Modularity for internal assembly. Doesn't require more pre-engineering.
- Each & every compartment is a separate box and hence we can alter
- complete elevation at any stage.

 Punched holes having pitch of 12.5mm.
- Universal mounting of doors and covers so that they can be
- interchanged or reverted,

 Detachable all the doors and covers facilitates faster interior assembly.
- Stronger support channels (plated or powder coated) screwed on the
- Fire retardant & chemical resistant Polyurethane foamed D type gaskets (workability at 100°C temperature) on doors and covers for better IP protection.
- Easy and modular busbar mounting is provided in bus chambers.
- Depth and height adjustable mounting of component plate and horizontal / vertical partitions.
- Clamped and folded gland plates in parts for easy removing and fitting.
- Gland holes not necessary to decide earlier, can be drilled at site also.

 Angular mounting of terminals provides spacious access.
- Sheet metal folded base looks attractive with ease in grouting (Grouting holes visible),ISMC base also can be provided.

Standard sizes of the enclosures

Width	Depth	Height Base				Depth Height	
Modules of 300mm,	460mm to 1200mm	1000mm-2200mm	75mm , 100mm				
400mm,500mm,600mm	(pitch of 50mm)	(pitch of 100mm)	150mm , 200mm				



Product : Transformer - Choke Enclosures









Features:

- Welded body with sides, top and bottom closed in 1.5/2.00 thk folded CRCA sheet or modular frame structure in 3.00 thk.
- Canopy can be mounted on top.
- Sides can be covered with covers with punched ventilation lovers.
- It can be manufactured in GI sheets or stainless steel sheet for outdoor use.

Standard sizes of the enclosures

Width	Depth	Height	Base	
300mm-2000mm (pitch of 100mm)	300mm-1500mm (pitch of 50mm)	300mm-2200mm (pitch of 100mm)	S0mm-300mm in pitch of S0mm	
Wite to 4000	Combination to the con-	alternative relation to 198	branco and the days	



IP : CODE OF PROTECTION

IP __degree of protection of enclosures of electrical equipment in accordance with standards IEC 529, BS 5490.

First digit: Protection against solid bodies

Second digit: Protection against water

IP	TEST	RESULT	IP	TEST	RESULT
0	No protection	Object is not protected	0	No protection	Object is not protected
1	Protection against objects of diameter 50 mm or greater (e.g. Hend)	Any object having diameter 50mm must not enter	1	Protection against dropping water falling vertically (0°)	No harmful effect of water
2	Protection against objects of diameter 12.5 mm or greater (e.g. Finger)	Any object having diameter 12.5mm must not enter	2	Protection against dropping water falling 15° either side of vertical	No harmful effect of water
3	Protection against objects of diameter 2.5 mm or greater (e.g. Tools)	Any object having diameter 2.5mm must not enter	3	Protection against sprayed water falling 60'either side of vertical	No harmful effect of water
4	Protection against objects of diameter 1.0 mm or greater (e.g. Fine Wres)	Any object having diameter 1mm must not enter	4	Protection against splashing water from all sides	No harmful effect of water
5	Dust protected	Harmful dust particles protected	5	Protection against water jet from all sides	No harmful effect of water
6	Dust proof	Completely protected against dust articles	6	Protection against power-full water jet from all sides	No harmful effect of water
			7	Protection against effect of temporary immersion in water upto 1 meter	No water should enter
			8	Protection against effect of continuous immersion in water	No water should enter

New Products









www.excelenclosures.co.in